

Face Mounted (B14) Construction

FRAME SIZE	L	LC	AC	AD	HD	D DA	E EA	F FA	GA GC	G GB	P MAX	M	N	S	T MAX	U	TOL ON DDA	TOL ON FFA	TOL ON M	TOL ON N
63	210	238	115	95	--	11	23	4	12.5	8.5	90	75	60	M5	2.5	M4	+0.0087	+0.0		+0.012
71	240	275	140	105	--	14	30	5	16	11	105	85	70	M6	2.5	M5	-0.003 (J6)	-0.030 (J6)		-0.007 (J6)
80	280	322	162	128	--	19	40	6	21.5	15.5	120	100	80	M6	3.0	M6				
90S	316	369	173	135	--	24	50	8	27	20	140	115	95	M8	3.0	M8	+0.009			
90L	331	394	173	135	--	24	50	8	27	20	140	115	95	M8	3.0	M8	-0.004 (J6)		+0.03	+0.013
100L	372	437	195	165	145	28	60	8	31	24	160	130	110	M8	3.5	M10		+0.0		-0.009 (J6)
112M	390	464	226	178	173	28	60	8	31	24	160	130	110	M8	3.5	M10		-0.036 (h9)		
132S	454	540	260	198	188	38	80	10	41	33	200	165	130	M12	3.5	M12	+0.018			+0.014
132M	484	578	260	198	188	38	80	10	41	33	200	165	130	M12	3.5	M12	-0.002 (k6)			-0.011 (J6)